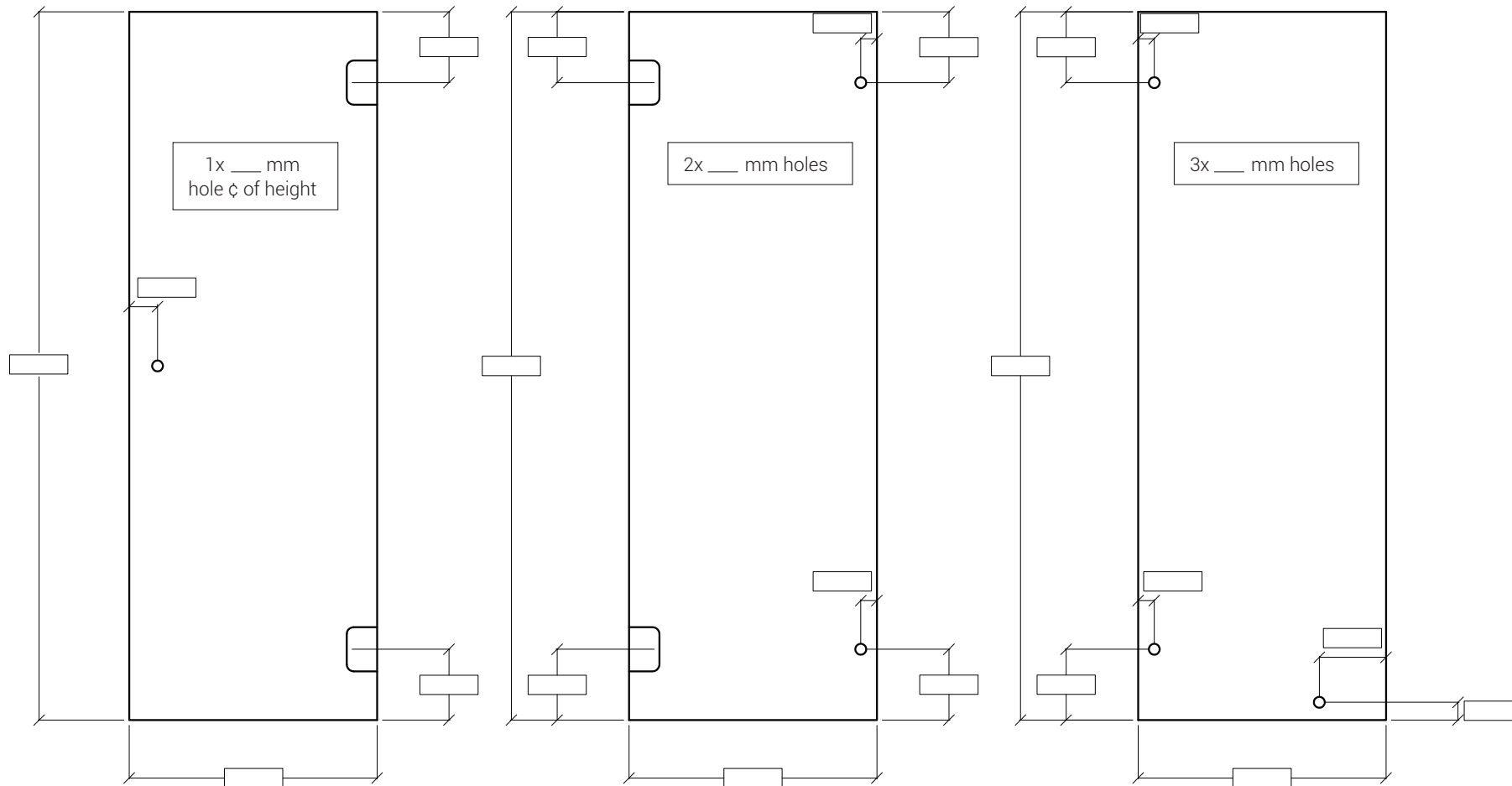




ORDERING GUIDELINES

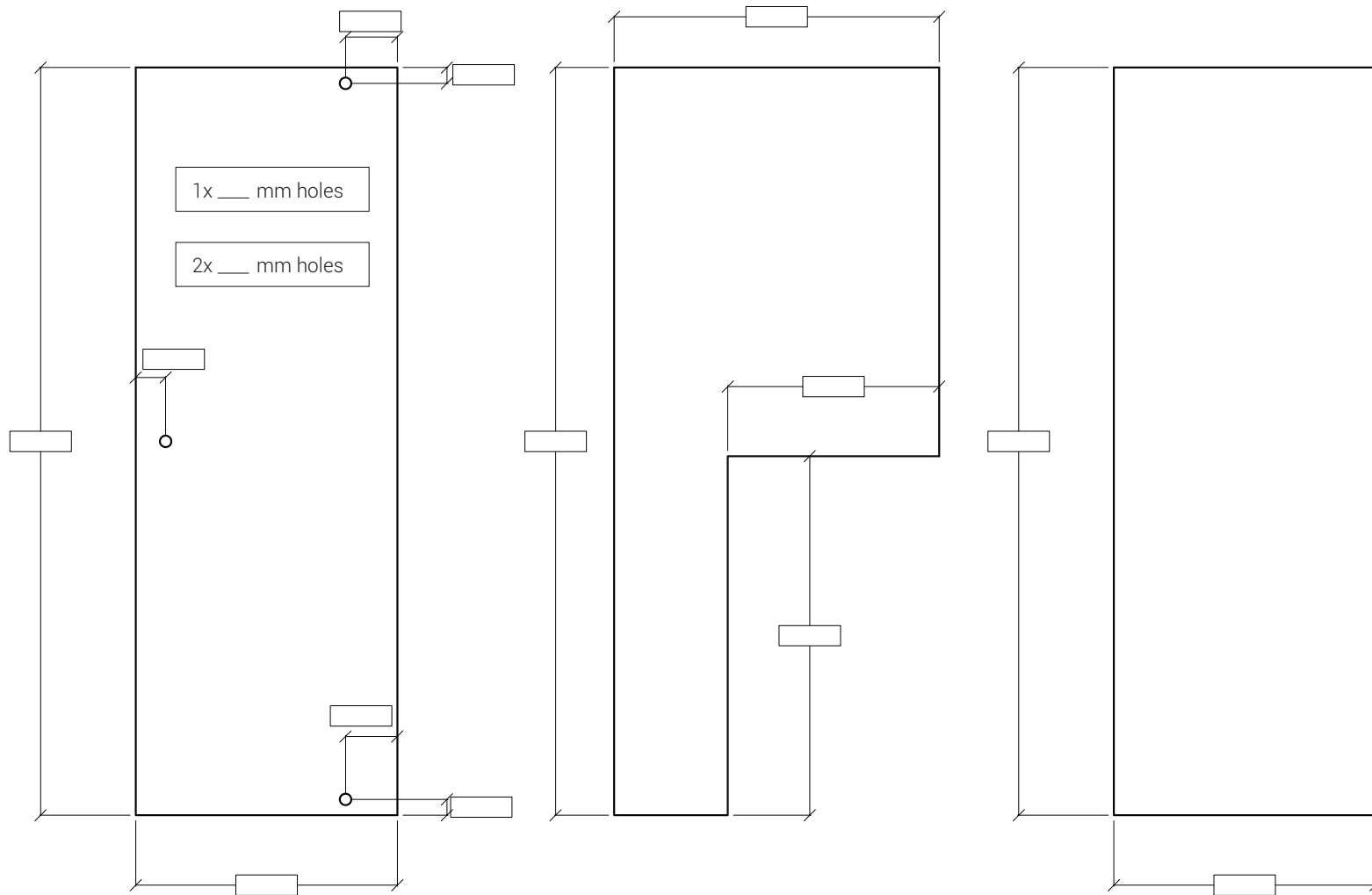


HINGE DOOR & PANELS



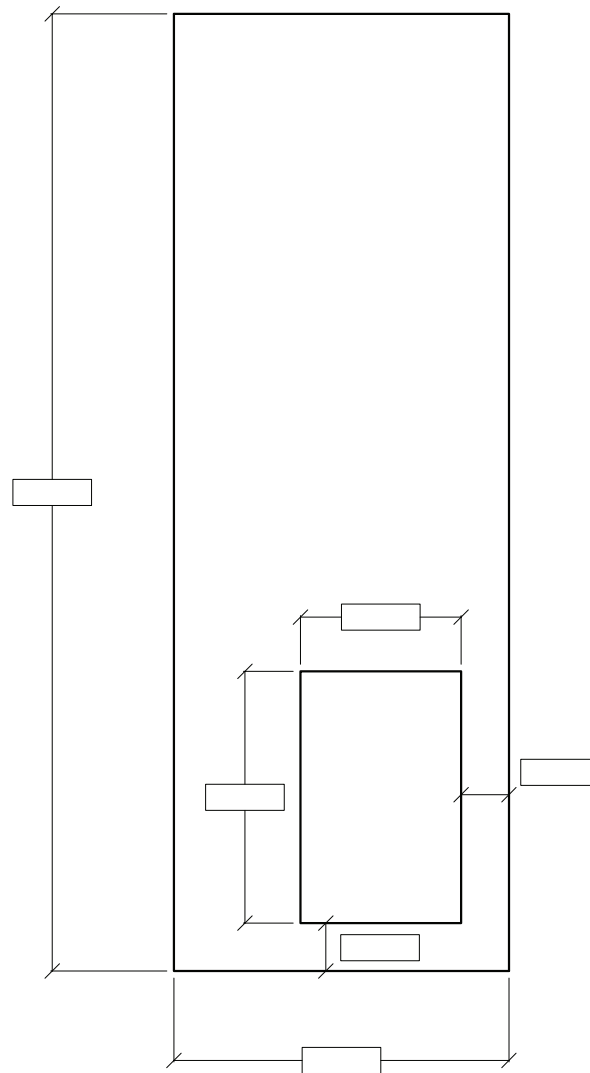
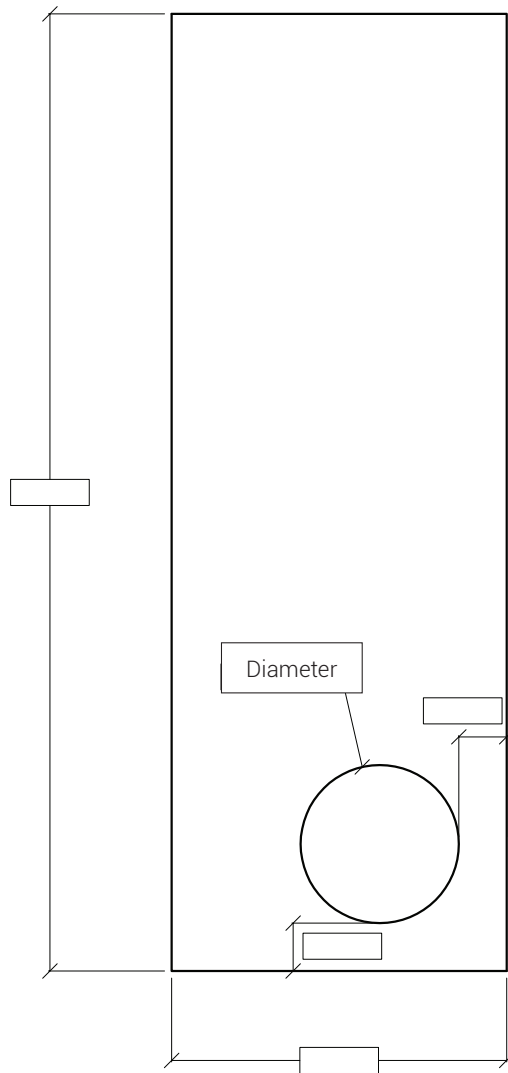
1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. Please ensure cut out details to hinges are sent with purchase order.
3. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
4. All holes and hinges indicate to centre of each item.

DOOR, SIDE PANEL & DOG LEG



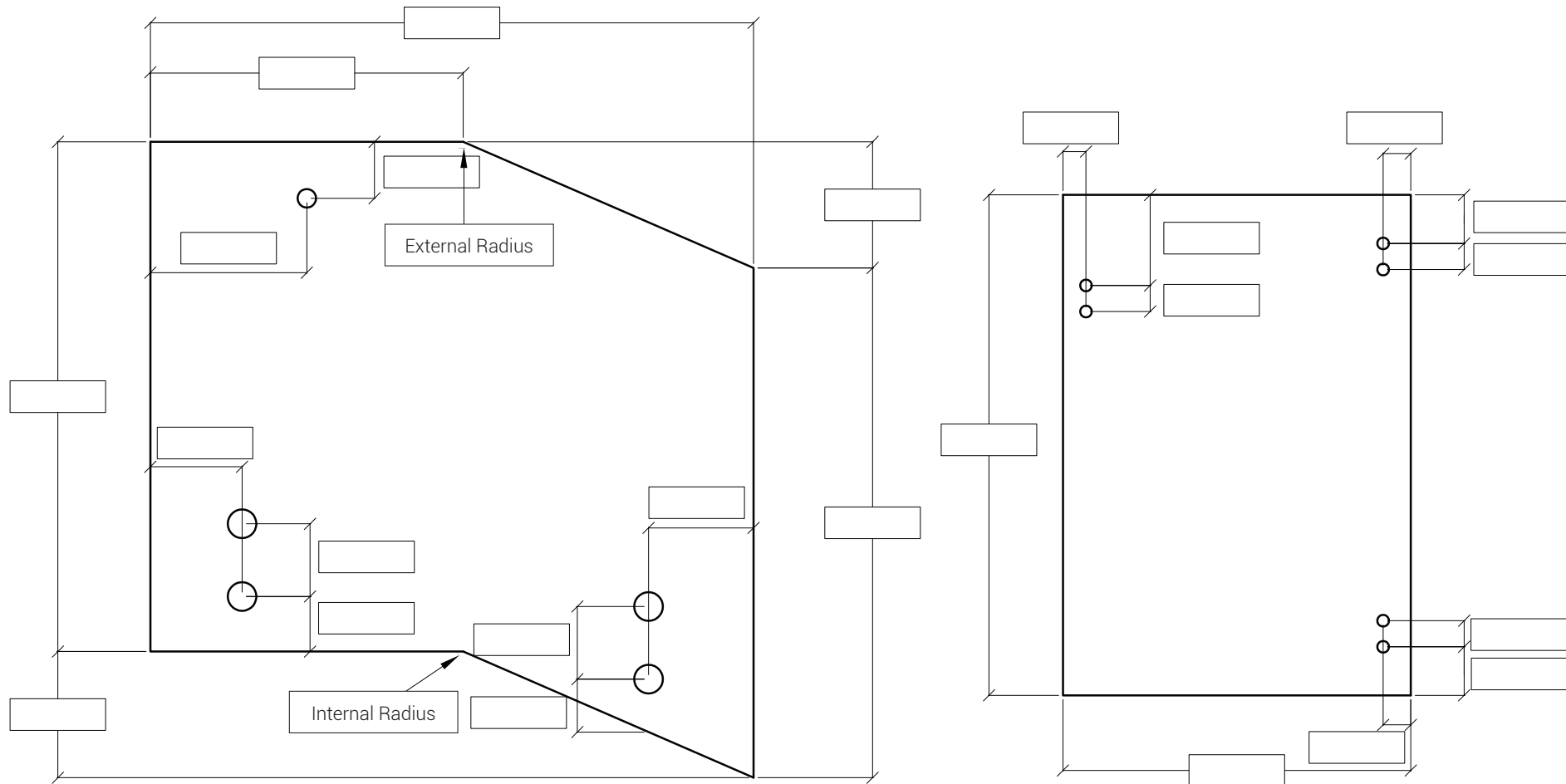
1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. Please ensure cut out details to hinges are sent with purchase order.
3. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
4. All holes and hinges indicate to centre of each item.

DOG & CAT DOORS



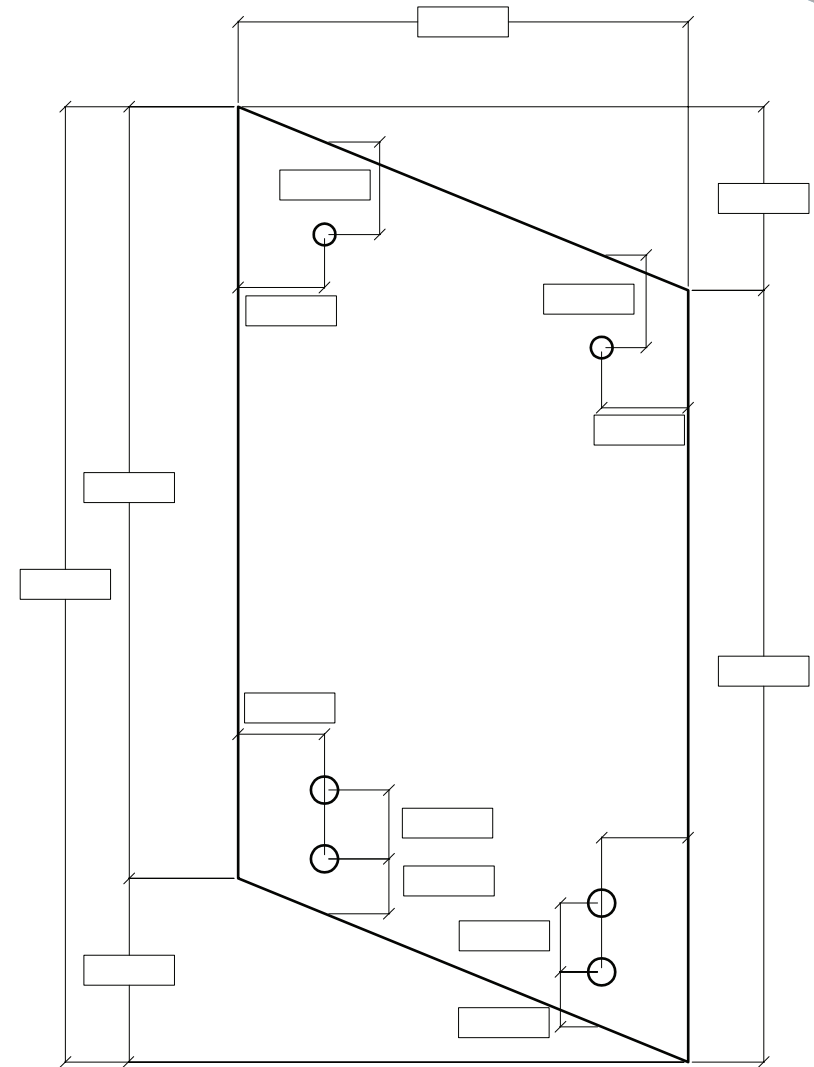
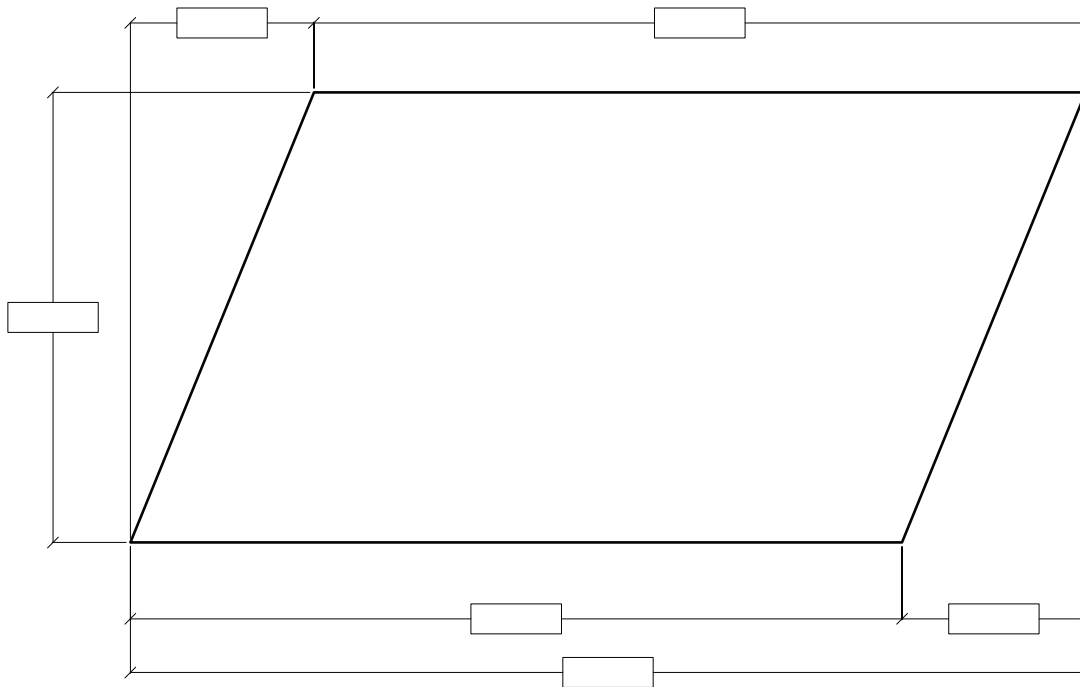
1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.

BALUSTRADE PANELS



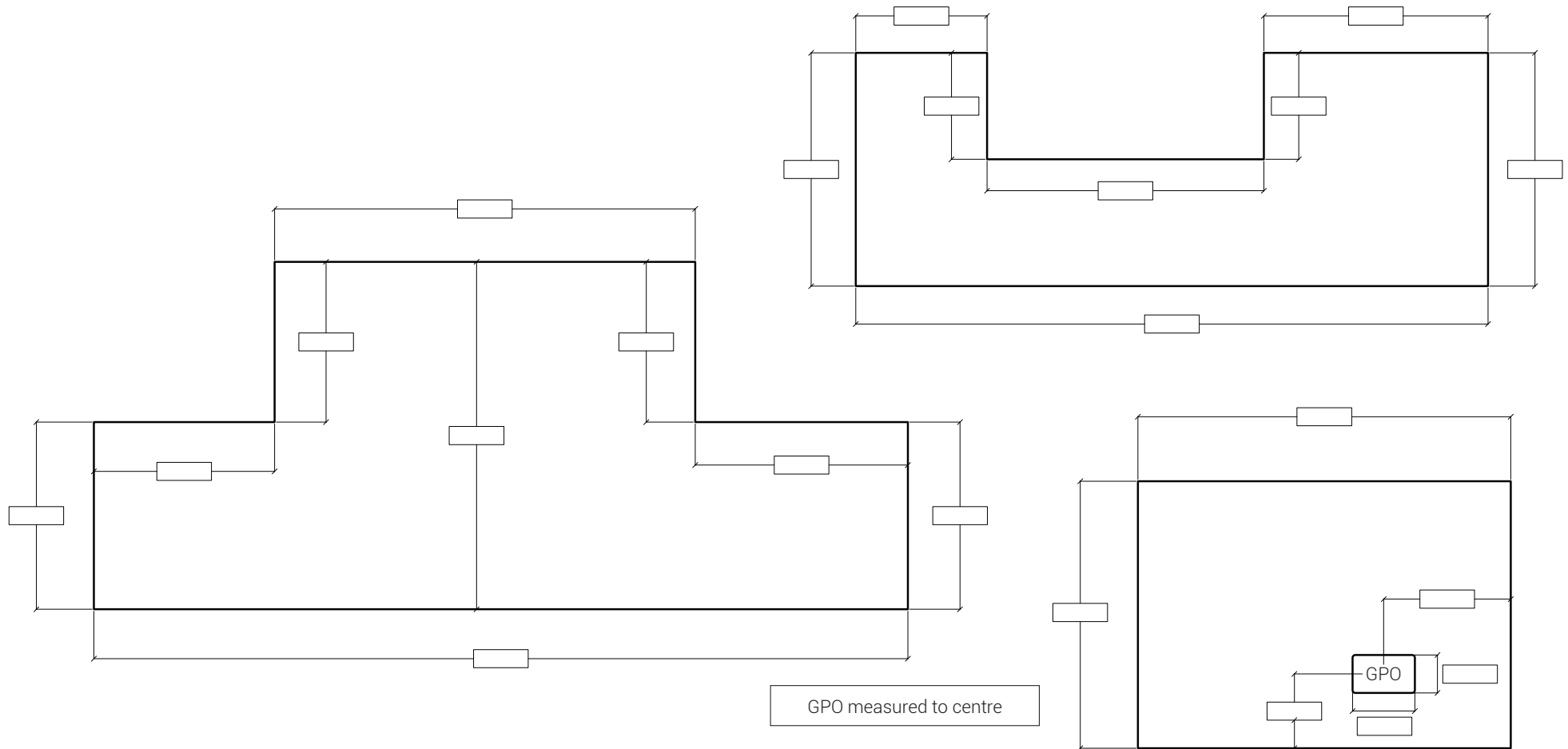
1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
3. All holes and hinges indicate to centre of each item.

BALUSTRADE PANELS - PARALLELOGRAM



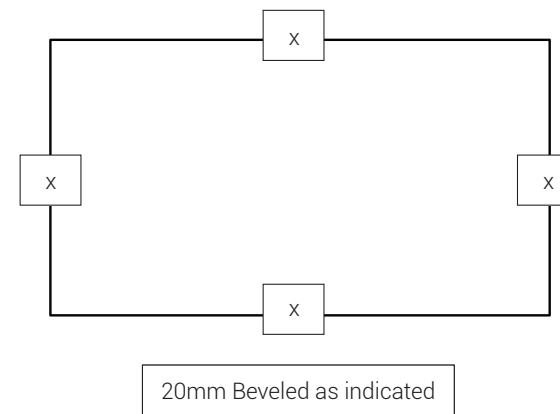
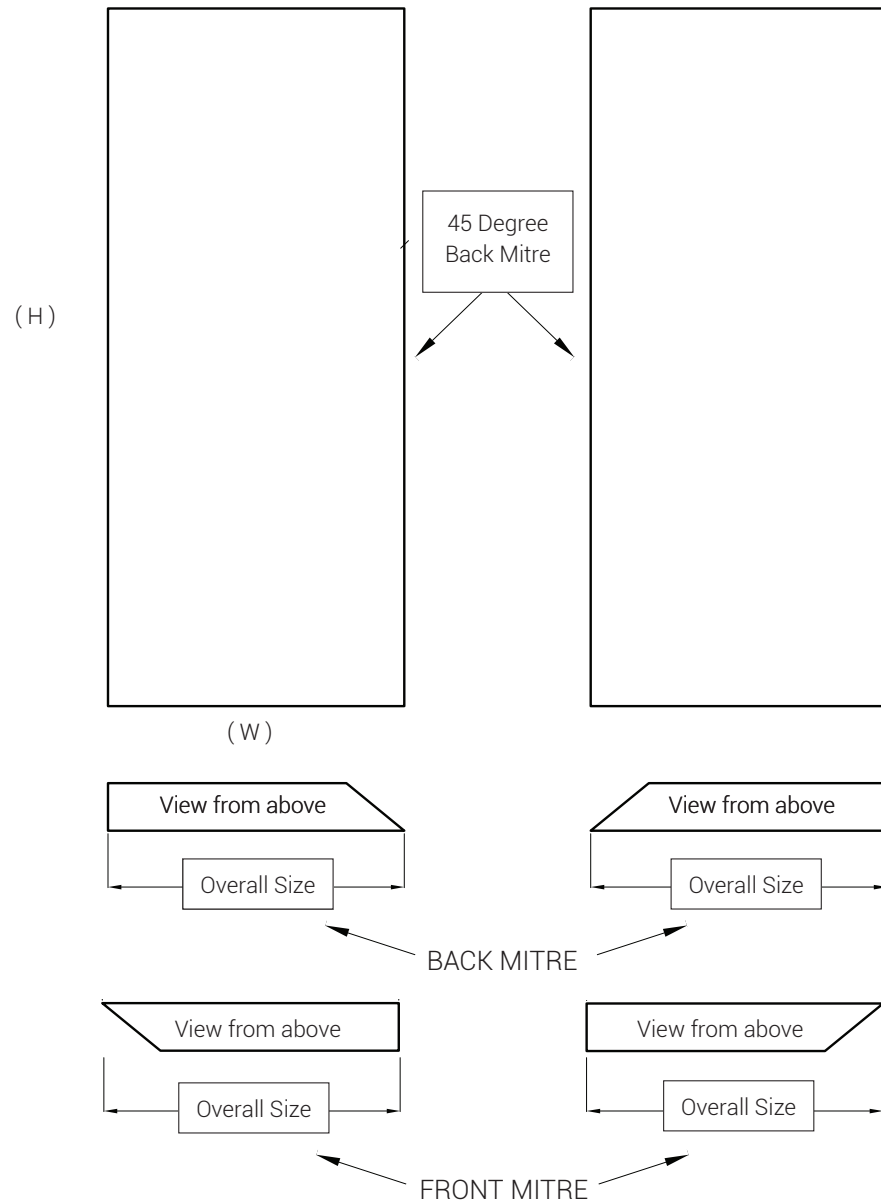
1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
3. All holes and hinges indicate to centre of each item.

SPLASHBACKS



1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
3. All GPO's indicate to centre of each item.
4. Please specify vertical or horizontal GPO.

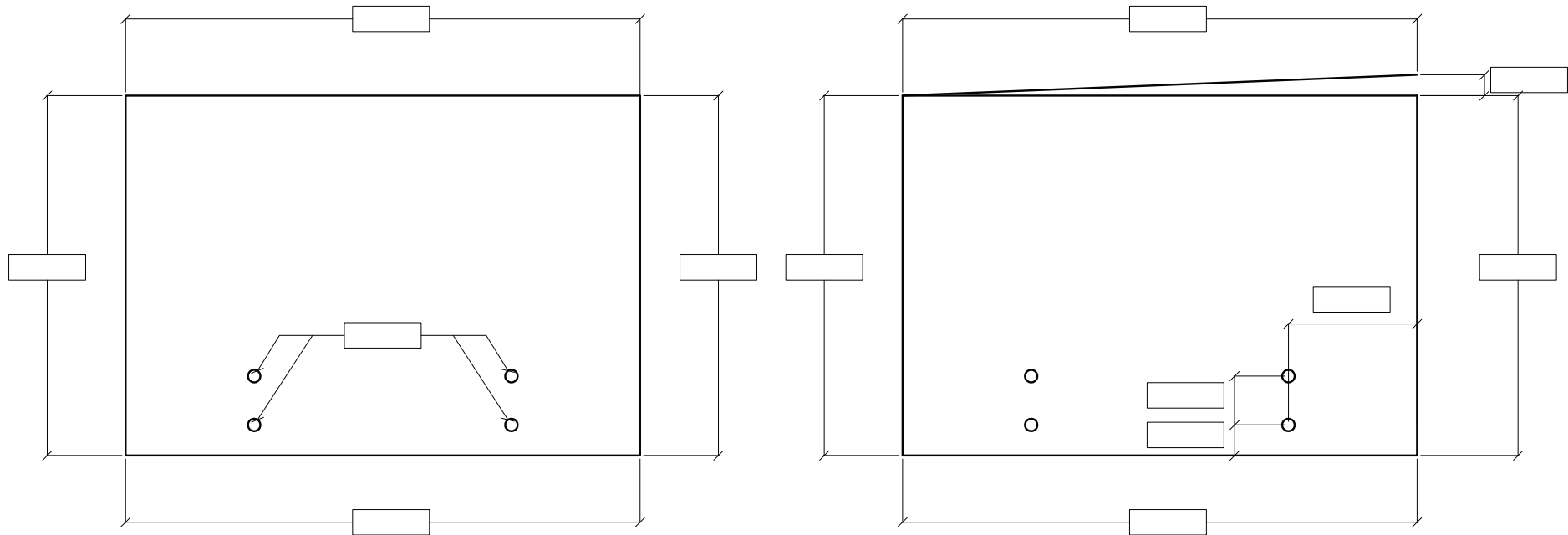
MITRES AND BEVELS



1. Please mark mitered edges clearly and indicate view from above.
2. Please mark beveled edges clearly with a 'X', and indicate bevel size.

CUSTOM LAMINATION

- GLASS TYPE, THICKNESS
 - INTERLAYER TYPE THICKNESS
 - GLASS TYPE, THICKNESS
- GLASS BUILD UP

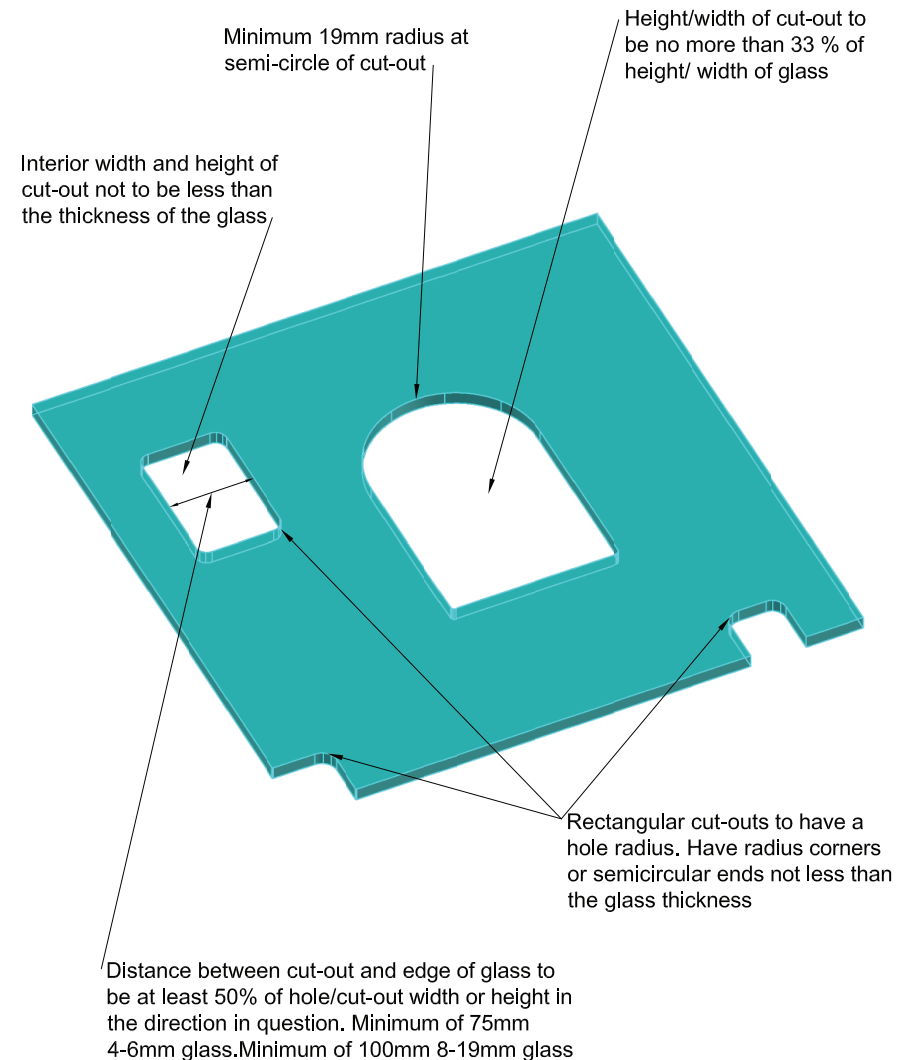
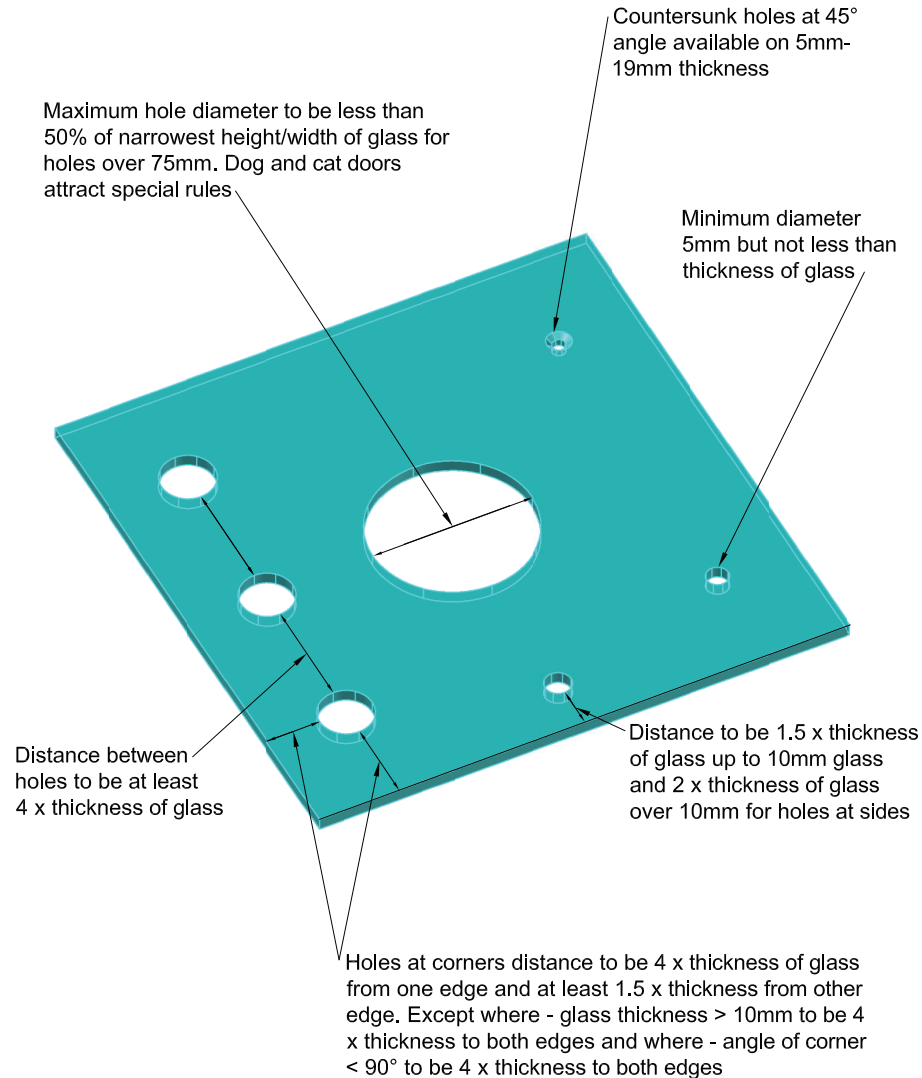


1. Please specify rake side + SQ corners & clearly mark polished sides with a 'X'.
2. Please ensure cut out details to hinges are sent with purchase order.
3. All blank boxes require details including glass dimensions, hole/cut out sizes and dimensions. Double check glass type and processing.
4. All holes and hinges indicate to centre of each item.
5. If glass types are different in the buildup. Please ensure to note which glass type is face on the drawing.

GLASS PROCESSING

CALCULATING GLASS WEIGHT

Glass Weight = 2.5kg per mm per m²
 i.e. 10mm panel (1800mm x 700mm)
 = (1.8m² x 0.7m²) x 2.5kg x 10mm
 = Glass weight 31.5kg



MACHINERY & CAPABILITIES

PROCESS	MINIMUM	MAXIMUM
Float Cutting	100 x 100mm	6000 x 3300mm - 4-19mm
Laminate Cutting	160 x 160mm	6000 x 3300mm - 6.38-16.38mm
Edgework – Polishing	60 x 150mm	3660 x 2440mm 4-19mm Anything >3850mm – 2 Longs only
Edgework – Mitres	100 x 100mm 22.5deg - 45deg	2500 x 2500mm 4-19mm
Edgework – Bevel	50 x 50mm	2500 x 2500mm 4-19mm up to 30mm for 6mm up to 20mm for 4mm
Finger Grip	300 x 150mm	1500 x 1500mm 4-19mm
CNC Machines	260 x 150mm	3850 x 2230mm 4-19mm
Water Jet	80 x 80mm	4950 x 1800mm 4-19mm
Toughening Furnace	300 x 35mm	6000 x 2800mm 5-19mm 3000 x 1400mm 4mm
Heat Soak Furnace	300 x 35mm	6000 x 2800mm 4-19mm
Custom Lamination	400 x 200mm	2400 x 5000mm
Double Glazed Units	350 x 180mm	4000 x 2500mm

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